# **Organisational Information**

Sign up at: www.ecpe.org/events

# **Registration Deadline:**

4 July 2023

## **Participation Fee:**

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Part I 11-12 July	Part II 25-26 Oct.	Both Tutorials	
770,- €*	670,- €*	1.250,-€*	Industry
655,- €*	520,- €*	955,-€*	University
240,- €*	180,- €*	380,-€*	Students/ PhD stud.**

\* plus VAT; \*\*students seats are limited

- The regular participation fee includes dinner, lunches, coffee/soft drinks. The reduced (PhD) students fee includes all the above except for dinner (can be booked for an extra fee of € 50,-\*).
- The presentations will be provided by email via a download link short before the event. A printed version of the tutorial handout is available on request (€ 50,-\*).
- Upon receipt of registration confirmation via email you are signed-up for the event. The invoice will be sent by email.
- 25 % discount for participants from ECPE member companies.
- > 10 % discount for participants from ECPE competence centres.
- Further information (hotel list and maps) will be provided after registration and can be found on the ECPE web page.
- Cancellation policy: Full amount will be refunded in case of cancellation up to 2 weeks prior to the event. After this date and in case of no-show 50 % of the fee is non-refundable (substitutes are accepted anytime).
- The number of participants is limited to 35 attendees.

# **Organisational Information**

Organiser ECPE e.V.

90443 Nuremberg, Germany

www.ecpe.org

**Chairman** Prof. Dr. Uwe Scheuermann,

Friedrich-Alexander-Universität Erlangen-

Nürnberg (DE)

**Organisation** Ingrid Bollens, ECPE e.V.

+49 911 81 02 88 – 10 ingrid.bollens@ecpe.org

Venue Hotel Holiday Inn Nürnberg City Centre

Engelhardsgasse 12

90402 Nuremberg, Germany



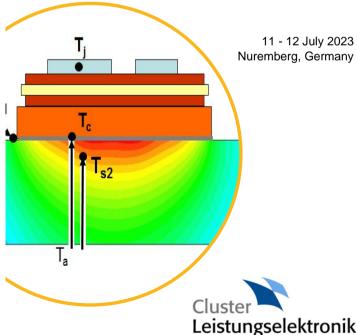




European Center for Power Electronics e.V.

# **ECPE Tutorial**

# Thermal Engineering of Power Electronic Systems Part I: Thermal Design and Verification



# **ECPE Tutorial**

# Thermal Engineering of Power **Electronic Systems Part I**

11 - 12 July 2023 Nuremberg, Germany

Thermal engineering of power electronic systems is a key to achieve high performance and reliability. With a clear focus on power modules the tutorial addresses the thermal design and validation of power electronic components exemplified by a 100 kW IGBT converter equipped with additional thermal sensors. The attendees should have basic knowledge on power semiconductor devices and power electronics systems.

Part 1: After a review of the basic theory of heat transfer, the calculation of losses in a voltage source inverter will be explained. For selected stationary operating conditions, the expected device temperatures of the sample converter will be calculated from datasheet values. Application of online tools to facilitate this process will be demonstrated. Participants can chose between FEM simulations and equivalent thermal network calculation with LTspice™ to simulate these operating conditions. The results are compared to thermal measurements using thermocouples and an IR camera.

Furthermore, a 3<sup>rd</sup> practical training group will deal with the comparison of a simulated power board with measurement and calibrate afterwards the simulation model

Part 2: Following a brief summary of the results of the first part, failure mechanisms, both at semiconductor and package levels will be introduced. After that, thermo-/damage-sensitive parameters will be discussed. together with theoretical background of thermal impedance measurement. A practical experiment about measurement of thermal impedance with standard laboratory equipment will end the first day. The second day will start from concrete design for reliability concepts, then aim straight at lifetime estimation, based on both power cycling and mission-profile approaches. Advanced electro-thermal and thermo-mechanical simulation will follow, and an overview about cooling systems will conclude the 2-day tutorial.

All presentations and discussions will be in English.

# **Programme**

# Tuesday, 11 July 2023

09:30 Start of Registration

09:45 Welcome ECPE e.V.

10:00 Heat: Basics, Examples, Heat-Exchange - I Uwe Scheuermann

### 11:15 Coffee Break

11:30 Heat: Basics, Examples, Heat-Exchange - II Uwe Scheuermann

#### 12:45 Lunch

### 13:45 First Steps of a Converter Design Arendt Wintrich

- in-between 5 minutes break -

### 15:40 Coffee Break

#### 16:00 Thermal Measurements I

- basic principles and techniques Uwe Scheuermann

# 16:30 Thermal Network Simulation

Nils Jahn

# 17:25 Introduction to Finite Element Simulation Martin Pfost

18:20 Wrap up 1st Day

18:30 End of 1st Day

19:30 **Dinner** 

# **Programme**

# Wednesday, 12 July 2023

08:30 Start of 2nd Day

#### 08:30 Thermal Measurements II

- measurement techniques
- practical tips and possible failures
- practical demonstration

Thomas Heckel

### 09:45 Coffee Break

10:00- Practical Training: Thermal Simulations 15:00 with three options:

**Thermal** Network **Simulation** (LTspice®) Nils Jahn

Simulation with Finite Element Method -Martin Pfost

CFD Thermal System Execute a Thermal Measurement of a Power Board and Compare with Simulation A. Simon-Kaida. S. Pauls, A. Voth

For organisational reason each group is limited to 15 participants. Participation in working group 2 is subject to special modalities, see attached description.

12:30-Lunch 13:30

# Inbetween coffee during group activities

15:00 Wrap up 2<sup>nd</sup> Day, Final Discussion, Feedback

#### 15:30 End of Tutorial

#### Course instructors:

- Dr. Thomas Heckel, Fraunhofer IISB
- Nils Jahn, TU Dortmund University
- Prof. Martin Pfost, TU Dortmund University
- Prof. Uwe Scheuermann, Friedrich-Alexander-Universität Erlangen-Nürnberg (DE)
- Andreas Simon-Kajda, Alexander Voth, Samuel Pauls, Siemens Industry Software
- Dr. Arendt Wintrich. Semikron Danfoss

# **Description / Abstracts Practical Training**

ECPE Tutorial – 'Thermal Engineering of PE Systems: 'Thermal Design and Verification' Please make your choice between



# Training 1: Thermal Network Simulation with LTspice™— Niels Jahn

Equivalent thermal networks are an easy and powerful method to model and simulate the thermal behavior of components in power electronic systems. In this workshop, we will discuss the basics of equivalent thermal networks and demonstrate how they can be derived analytically for simple geometries and how we can determine them from measurements.

In this year, we will model an IGBT power module as a realistically complex example. Suitable equivalent thermal networks will be derived and used to determine self-heating with LTspice. Further, we will show how system simulations including both the thermal and the electrical domain can be carried out easily with LTspice.

# Training 2: CFD Thermal System Simulation with Finite Element Method (FEM) with ANSYS Icepak- Martin Pfost

The goal of the workshop is to learn how to perform thermal simulation with power electronics in ANSYS Icepak. We start with a simple model to compare the finite element method with analytical simulation and at the same time to learn how to define power dissipation, materials and boundary conditions. After that we expand the model to heat spreading and discuss the possibility of using a thermal network to model heat spreading.

The next step is the extension of the model to include a heat sink with a fan. This way we learn how to model forced convection to cool a power electronics module. We discuss on how to run parametric simulation to optimize cooling. In the final part of the tutorial we look at the prepared model of the Semicube inverter: how postprocessing looks like and what it takes to simulate this model. We discuss the practical issues: MCAD import, preparation of the model, meshing, etc.

Finally we briefly review features of the software that have not been covered by the tutorial: ECAD import, coupling with other simulation modules (electromagnetics, structural mechanical, electrothermal coupling, system simulation).

# Please note! Participation in this working group is subject to the following modalities:

- Passing on your data to CADFEM/ANSYS
- · Compliance with the legally prescribed export control regulations
- Registration up to 1 week before the start of the event

# Training 3: Developing a Power Board with 3D CFD Thermal Simulation and Thermal Measurement Andreas Simon-Kajda, David Sulyok

Practical workshop will start with an introduction of a simulated power board. Followed by a demonstration of a measurement of the same application with the T3Ster measurement system. Topics of the measurement topic will be:

- General introduction to transient thermal measurement method transient measurement and evaluation of the structure function from the measured temperature response; and physical interpretation of the structure function
- Determining how to measure a component electrical setup, recommended parameters, calibration of the temperature-sensitive parameter, etc.
- Measurement of the component to determine the component's Rth (i.e. junction to case thermal resistance measurement using the dual interface method (JEDEC JESD51-14 standard)
- Evaluation of the structure function
- Introduction to volume testing measurement of multiple components, including when mounted on a PCB

After the measurements the results will be compared with the simulation results. As the results will be slightly different there will be done a calibration so that at the end the simulation results will be as good as the measurement results in oder to use them for further simulation runs.

These parts together provide a brief masterclass in thermal design and characterization, using a real product to illustrate the points.